Refractories 1999

Issued September 2000

MA327C(99)-1

(Formerly Series No. MA32C)

Information about the scope of the survey, methodology, explanation of terms and historical notes for this survey may be found in the introduction of the 1997 Manufacturing Profiles, issued August 1999.

Current data are released electronically on Internet for all individual surveys as they become available. Use: http://www.census.gov/econ/www/manumenu.html. Individual reports can be accessed by choosing "Current Industrial Reports (CIR's)," clicking on "Report Number Index;" from the "Industrial Products by Numeric Index," choose the survey of interest. Follow the menu to view the PDF file or to download the worksheet file (WK format) to your personal computer.

These data are also available through the U.S. Department of Commerce and STAT-USA Electronic Bulletin Board by subscription. To access, dial 202-482-3870 and follow the prompts to register. Also, you may call 202-482-1986 or 1-800-STAT-USA, for further information. The Internet address is: www.stat-usa.gov/.

NOTE. Data are now published on the new North American Industry Classification System (NAICS) basis and therefore are not always comparable to the old Standard Industrial Classification (SIC) code. For further information on NAICS, see www.census.gov/epcd/www/naics.html.

SUMMARY OF FINDINGS. In 1999, total manufacturers' shipments of refractories

amounted to \$2,243.1 million, a decrease of 6 percent, from \$2,380.5 million in 1998.

Shipments of clay refractories decreased 6 percent to \$965.4 million in 1999, from \$1,023.2 million in 1998. Clay refractories shipments accounted for 43 percent of total refractories shipments in 1999 and 43 percent in 1998.

Shipments of nonclay refractories decreased 6 percent to \$1,277.7 million in 1999, from \$1,357.3 million in 1998. Nonclay refractories shipments accounted for 57 percent of the total refractories shipments in 1999 and 57 percent in 1998.

Brick and shapes continue to be the dominate form of refractories. Brick and shapes from clay refractories showed a decrease of 10 percent to \$517.7 million in 1999, from \$572.2 million in 1998. Brick and shapes from nonclay refractories showed a decrease of 5 percent to \$689.8 million in 1999, from \$726.4 million in 1998. Unshaped clay refractories decreased 1 percent to \$393.4 million in 1999, from \$398.6 million in 1998. Mortars decreased 15 percent to \$22.9 million in 1999, from \$26.9 million in 1998. Plastic refractories and ramming mixes from nonclay refractories decreased 7 percent to \$169.5 million in 1999, from \$182.8 million in 1998. Ceramic refractory fibers decreased 13 percent to \$116.6 million in 1999, from \$134.6 million in 1998.

Current Industrial Reports

Address inquiries concerning these data to Primary Goods Industries Branch, Manufacturing and Construction Division (MCD), Washington, DC 20233-6900, or call John Linehan, 301-457-4742.

For mail or fax copies of this publication, please contact the Information Services Center, MCD, Washington, DC 20233-6900, or call 301-457-4673.

USCENSUSBUREAU

Helping You Make Informed Decisions

U.S. Department of Commerce Economics and Statistics Administration U.S. Census Bureau



Table 1. Value of Shipments of Refractories: 1989 to 1999 [Thousands of dollars]

Year	Total	Clay	Nonclay
1999	2,243,077	965,388	1,277,689
1998	2,380,480	1,023,210	1,357,270
1997	2,565,817	1,084,179	1,481,638
1996	2,340,757	930,006	1,410,751
1995	2,222,384	940,835	1,281,549
1994	2,046,979	906,165	1,140,814
1993	1,930,233	772,986	1,157,247
1992	1,956,083	786,078	1,170,005
1991	1,946,842	784,331	1,162,511
1990	2,002,833	771,315	1,231,518
1989	2,010,947	823,266	1,187,681

Table 2a. Quantity and Value of Shipments of Refractories by Type: 1999 [Value in thousands of dollars]

Quantity shipped (unit of measure)

			(ւ	unit of measure	e)	
	Product description				M bricks	
	į	No.			(1,000	
Product		of			9-inch	Value of
code		cos.	Short tons	Metric tons	equivalent)	shipments
code		000.	511011 10115	metric tons	equivalency	Simplificates
	Clay and nonclay refractories	(X)	(X)	(X)	(X)	2,243,077
327124	Clay refractories	(X)	(X) (X)	(X)	(X)	965,388
32/124	Brick and shapes	(X)	949,427	860,767	292,049	517,685
3271240111	<u> </u>	(A)	343,427	800,707	232,043	317,003
3271240111	Fireclay, including semisilica,					
	bloating and superduty fireclay brick					
	and shapes, fireclay and high alumina					
	pouring pit refractories; clay kiln					
	furniture; radiant heater elements;					
	and other miscellaneous clay	27	422 007	284 402	117 590	160 200
2271240211	refractory shapes	21	423,997	384,403	117,580	160,209
3271240211	High alumina brick and shapes					
	containing 50 percent alumina and over,					
	including glass-house pots, tank					
	blocks, feeder parts, and upper					
	structure shapes, made predominantly					
	of calcined bauxite, kyanite,					
	andalusite, and similar raw	0.1	470.050	404 700	100 514	000 005
0071040411	materials 1/	31	479,353	434,590	138,514	300,885
3271240411	Insulating brick and shapes	12	46,077	41,774	35,955	56,591
0071010101	Unshaped clay refractories	(X)	836,459	758,348	(X)	393,403
3271240421	Refractory bonding mortars, wet and	0.5	100.004	101 171	an.	00 504
0071010101	dry, including clay and high alumina	35	133,964	121,454	(X)	60,564
3271240431	Plastic refractories and ramming mixes,					
	less than 50 percent alumina; high					
	alumina plastic refractories and ramming					
	mixes, 50 percent alumina and over; and high					
	alumina phosphate bonded plastic refractories					
	and ramming mixes, 50 percent alumina and		4 = 0 0 = 0	440 700	an.	
	over 2/	28	158,378	143,588	(X)	79,051
3271240311	Castable refractories less than 50 percent					
	alumina; high alumina castables 50 percent					
	and over; and insulating castables					
	(hydraulic setting), density up to 105	00	050 105	004 707	(N)	100 500
0071040441	pounds/cubic foot 3/	32	358,185	324,737	(X)	189,586
3271240441	Fireclay gunning mixes, including					
	hydraulic setting gunning mixes, less					
	than 50 percent alumina; high alumina gunning					
	mixes, 50 percent alumina and over; and					
	insulating gunning mixes (hydraulic	00	107.000	100 500	an.	04.000
	setting)	28	185,932	168,569	(X)	64,202
	Other refractory raw materials and					
	refractory materials sold in lump or					
	ground form, either for direct use by					
	customer as a finished refractory	(N)	104.000	140.577	(N)	00 000
0071040471	product or as exported material	(X)	164,983	149,577	(X)	29,386
3271240451	Clay and high alumina refractory raw	10	150.040	100.000	(N)	00 100
0071040401	materials 4/	16	152,646	138,392	(X)	26,126
3271240461	Clay and high alumina refractory	10	10.007	44.405	an.	0.000
0071040000	materials 5/	10	12,337	11,185	(X)	3,260
3271240000	Clay refractories, n.s.k. 6/	(X)	(X)	(X)	(X)	24,914
007107	Name land of the standard	(N)	(An	(An	(An	1 077 000
327125	Nonclay refractories	(X)	(X)	(X)	(X)	1,277,689
0071070111	Brick and shapes	(X)	459,123	416,249	110,337	689,788
3271250111	All silica brick and shapes, excluding	4.0	00.000	0.5.00	40 :===	FO CCC
0071070101	semisilica	12	28,328	25,683	13,478	53,892
3271250121	Magnesite-carbon brick and shapes,					
	both less than 7 percent carbon, 7 percent					
	carbon and over, predominantly pitch and	_	105 005	07.000	00.705	100 775
0071070101	resin bonded, and carbon magnesite brick	7	107,300	97,280	20,532	109,750
3271250131	Magnesite brick and shapes, burned and	^	00.004	00 770	(B)	00.400
	unburned	9	32,821	29,756	(D)	33,428

Table 2a. Quantity and Value of Shipments of Refractories by Type: 1999 [Value in thousands of dollars]

Quantity shipped (unit of measure)

			(เ	ınit of measure	e)	
	Product description				M bricks	
	•	No.			(1,000	
Product		of			9-inch	Value of
code		cos.	Short tons	Metric tons	equivalent)	
code		cos.	SHOLL TOLLS	metric toris	equivalent)	shipments
3271250141	Magnesite-chrome, chrome-magnesite,					
	including high fires, burned and					
	unburned brick, and chrome brick	4	53,423	48,434	11,278	53,332
3271250151	Silicon-carbide brick and shapes (made					
	predominantly of silicon carbide),					
	including kiln furniture	12	13,760	12,475	(D)	70,251
3271250161	Extra-high alumina brick and shapes		10,700	12,110	(2)	. 0,201
0271200101	containing 87.5 percent alumina and higher,					
	and extra-high alumina pouring pit					
	refractories, including sleeves,					
	nozzles, runners, tuyeres, ladle gate					
	parts, and mullite brick and shapes	24	39,171	35,513	11,913	115,741
3271250171	Zircon and zirconia brick and shapes					
	(made predominantly of either of these					
	materials, including electrocast)	14	7,242	6,566	4,146	63,575
3271250181	All other brick and shapes, including		.,~ .~	0,000	1,110	00,010
32/1230101						
	dolomite, dolomite-magnesite,					
	forsterite, pyrophyllite-zircon,					
	carbon and graphite crucibles,					
	retorts, stopper heads, natural					
	graphite refractories, and molten cast	17	177,078	160,542	38,769	189,819
	Mortars	(X)	70,304	63,739	(X)	22,919
3271250211	Unshaped nonclay refractories basic					
	bonding mortars made predominately of					
	magnesite or chrome ore, dolomite, and					
	other nonclay mortars (made predominantly					
		8	(D)	(D)	(X)	(D)
0071070010	of forsterite, zircon, and silica)	0	(D)	(D)	(A)	(D)
3271250216	Extra-high alumina refractory mortars					
	(made predominantly of fused or					
	synthetic alumina and mullite)	17	(D)	(D)	(X)	(D)
	Plastic refractories and ramming mixes	(X)	195,877	177,586	(X)	169,536
3271250221	Basic castable mixes, including chrome,					
	chrome-magnesia, magnesia-chrome,					
	magnesia, and dolomite	12	87,213	79,069	(X)	62,664
3271250226	Extra-high alumina plastic refractories		,	,	()	, , , ,
0271200220	and ramming mixes, 87.5 percent alumina					
	and higher (made predominately of fused					
	or synthetic aluminas and mullites), and					
	extra-high alumina phosphate bonded	00	00.000	~ 4 44 ~	(TD)	00.010
	plastic refractories and ramming mixes	20	60,022	54,417	(X)	66,013
3271250241	Extra-high alumina castables and					
	gunning mixes	11	8,269	7,497	(X)	9,818
3271250236	Other nonclay plastic refractories and					
	ramming mixes	11	(D)	(D)	(X)	(D)
3271250231	Other nonclay refractory castables and					
	plastic refractories	14	(D)	(D)	(X)	(D)
	<u>r</u>		` /	()	()	()
	Gunning mixes:					
3271250246	Basic nonclay gunning mixes, including					
021120024U						
	chrome, chrome-magnesia, magnesia-					
	chrome, magnesia, and dolomite and		000 075	047 075		00.000
	other nonclay gunning mixes	14	239,657	217,277	(X)	92,236
3271250251	Ceramic refractory fibers, 1,500 degrees F					
	and higher	10	33,060	29,973	14,440	116,610
	Other nonclay refractory materials sold in					
	lump or ground form, including ground					
	silica	(X)	395,960	358,985	(X)	152,806
3271250256	Domestic shipments for direct use by	()	223,000	,	(-1)	,,,,,,,,
527 1200200	customers as a finished refractory					
		10	178 819	160 191	(V)	00 701
	and all exported material 5/	19	176,613	160,121	(X)	88,791

Table 2a. Quantity and Value of Shipments of Refractories by Type: 1999 [Value in thousands of dollars]

	Product description	No.	•	uantity shippe init of measure		
Product code		of cos.	Short tons	Metric tons	9-inch equivalent)	Value of shipments
3271250261	All other domestic shipments of nonclay refractory materials sold in lump or ground form as a refractory raw material 4/	8	219,347	198,864	(X)	64,015
0071050000			,	,	` ,	,
3271250000	Nonclay refractories, n.s.k. 6/	(X)	(X)	(X)	(X)	33,794
327992 3279920331	Dead-burned magnesia or magnesite Domestic shipments for direct use as finished refractory products and all	(X)	(D)	(D)	(X)	(D)
3279920336	exported material 5/All other domestic shipments predominantly for use as a refractory	6	(D)	(D)	(X)	(D)
	raw material	8	(D)	(D)	(X)	(D)
3274100311	Dead-burned dolomite	2	(D)	(D)	(X)	(D)

D Withheld to avoid disclosing data for individual companies. n.s.k. Not specified by kind. X Not applicable.

^{1/}Includes high alumina pouring pit refractories (containing 50 percent alumina and over), sleeves, nozzles, runners, and ladle gate parts. Excludes data for mullite and extra-high alumina refractories. These products are included in nonclay refractories section.

^{2/}Includes products referred to as plastic firebrick and less plastic materials intended for ramming into place after addition of water (when shipped in dry form).

^{3/}Includes hydraulic setting castables designed for low thermal conductivity and having bulk densities as defined in ASTM classification C-401, not greater than 105 pounds/cubic foot.

^{4/}Includes shipments to refractory producers for reprocessing in manufacture of brick and other refractories.

^{5/}Includes shipments for direct use as finished refractory products by establishments classified in manufacturing industries and excludes shipments to refractory producers for reprocessing in manufacture of brick and other refractories. Includes all exports.

^{6/}Not specified by kind (n.s.k.) represents value of shipments for establishments that did not report detailed information and establishments, typically with less than five employees that were not included on MA327C mailing panel.

Table 2b. Quantity and Value of Shipments of Refractories by Type: 1998 [Value in thousands of dollars]

	Product description					ity shipped of measure)		M bricks		
	Troduct description	No.						(1,000		
Product		of			_	_		9-inch		Value of
code		cos.		Short tons	M	letric tons	e	equivalent)		shipments
	Clay and nonclay refractories	(X)		(X)		(X)		(X)		2,380,480
327124	Clay refractories			(X)		(X)		(X)		1,023,210
	Brick and shapes	(X)		1,062,538		963,316		341,650		572,248
3271240111	Fireclay, including semisilica, bloating and superduty fireclay brick									
	and shapes, fireclay and high alumina									
	pouring pit refractories; clay kiln									
	furniture; radiant heater elements;									
	and other miscellaneous clay	31		547,637		496,498		155,036		211,580
3271240211	refractory shapes High alumina brick and shapes	31		347,037		430,436		133,030		211,380
	containing 50 percent alumina and over,									
	including glass-house pots, tank									
	blocks, feeder parts, and upper structure shapes, made predominantly									
	of calcined bauxite, kyanite,									
	andalusite, and similar raw									
0071040411	materials 1/		r/	463,880	r/	420,562	,	145,585		301,615
3271240411	Insulating brick and shapes Unshaped clay refractories			51,020 837,945		46,256 759,696	r/	41,029 (X)		59,053 398,560
3271240421	Refractory bonding mortars, wet and	(21)		007,010		700,000		(11)		000,000
	dry, including clay and high alumina	35		133,630		121,151		(X)		60,462
3271240431	Plastic refractories and ramming mixes,									
	less than 50 percent alumina; high alumina plastic refractories and ramming									
	mixes, 50 percent alumina and over; and high									
	alumina phosphate bonded plastic refractories									
	and ramming mixes, 50 percent alumina and over 2/	29		170,460		154,542		(X)		80,037
3271240311	Castable refractories less than 50 percent	23		170,400		134,342		(A)		80,037
	alumina; high alumina castables 50 percent									
	and over; and insulating castables									
	(hydraulic setting), density up to 105 pounds/cubic foot 3/	35		364,053		330,057		(X)		193,270
3271240441	Fireclay gunning mixes, including	00		001,000		000,007		(-2)		100,270
	hydraulic setting gunning mixes, less									
	than 50 percent alumina; high alumina gunning mixes, 50 percent alumina and over; and									
	insulating gunning mixes (hydraulic									
	setting)	30		169,802		153,946		(X)		64,791
	Other refractory raw materials and									
	refractory materials sold in lump or ground form, either for direct use by									
	customer as a finished refractory									
	product or as exported material	(X)		174,258		157,986		(X)		25,993
3271240451	Clay and high alumina refractory raw materials 4/	16		165,569		150,108		(X)		23,705
3271240461	Clay and high alumina refractory	10		100,000		100,100		(11)		23,703
	materials 5/	10		8,689		7,878		(X)		2,288
3271240000	Clay refractories, n.s.k. 6/	(X)		(X)		(X)		(X)		26,409
327125	Nonclay refractories	(X)		(X)		(X)		(X)		1,357,270
	Brick and shapes	(X)		481,813		436,820		108,730		726,399
3271250111	All silica bricks and shapes, excluding	15	r/	30,393	n /	27,555	r/	19 979	r/	58,967
3271250121	semisilica Magnesite-carbon brick and shapes,	13	17	30,393	r/	27,333	17	13,278	17	36,967
	both less than 7 percent carbon, 7 percent									
	carbon and over, predominantly pitch and			100 000		00.000		90 900		110.000
3271250131	resin bonded, and carbon magnesite brick Magnesite brick and shapes, burned and	8		109,232		99,032		20,392		110,660
	unburned	10		37,328		33,842		6,887		33,404
3271250141	Magnesite-chrome, chrome-magnesite,									
	including high fires, burned and unburned brick, and chrome brick	5		53,798		48,774		11,312		53,423
	unburned brien, and chrome brien	•		00,700		10,774		11,012		55,425

Table 2b. Quantity and Value of Shipments of Refractories by Type: 1998 [Value in thousands of dollars]

	Product description			Quantity shipped (unit of measure)	M bricks	
Product code		No. of cos.	Short tons	Metric tons	(1,000 9-inch equivalent)	Value of shipments
3271250151	Silicon carbide brick and shapes (made predominantly of silicon carbide),	1.4	10.010	14.000	4.000	00.700
3271250161	including kiln furniture Extra-high alumina brick and shapes containing 87.5 percent alumina and higher, and extra-high alumina pouring pit refractories, including sleeves, nozzles, runners, tuyeres, ladle gate	14	16,210	14,696	4,289	80,730
3271250171	parts, and mullite brick and shapes Zircon and zirconia brick and shapes	28	41,879	37,968	r/ 10,516	117,210
0271200171	(made predominantly of either of these materials, including electrocast)	15	8,828	8,004	4,437	62,758
3271250181	All other brick and shapes, including dolomite, dolomite-magnesite, forsterite, pyrophyllite-zircon, carbon and graphite crucibles, retorts, stopper heads, natural		ŕ	·		209.247
2271272211	graphite, refractories, and molten cast Mortars	18 (X)	184,145 75,238	166,949 68,212	37,619 (X)	26,893
3271250211	Unshaped nonclay refractories basic bonding mortars made predominantly of magnesite or chrome ore, dolomite, and other nonclay mortars (made predominantly					
3271250216	of forsterite, zircon, and silica) Extra-high alumina refractory mortars	11	(D)	(D)	(X)	(D)
02.1200210	(made predominantly of fused or synthetic alumina and mullite)	19	(D)	(D)	(X)	(D)
	Plastic refractories and ramming mixes		r/ 203,383	r/ 184,391	(X) (X)	182,764
3271250221	Basic castable mixes, including chrome, chrome-magnesia, magnesia-chrome, magnesia, and dolomite	13	89,388	81,041	(X)	64,834
3271250226	Extra-high alumina plastic refractories and ramming mixes, 87.5 percent alumina and higher (made predominantly of fused or synthetic aluminas and mullites), and extra-high alumina phosphate bonded	10	30,000	01,011	(43)	01,001
3271250241	plastic refractories and ramming mixes Extra-high alumina castables and	20	62,106	56,306	(X)	72,566
3271250236	gunning mixes Other nonclay plastic refractories and	11	11,504	10,430	(X)	14,589
3271250231	ramming mixes Other nonclay refractory castables and	11	(D)	(D)	(X)	(D)
	plastic refractories	13	(D)	(D)	(X)	(D)
3271250246	Gunning mixes: Basic nonclay gunning mixes, including chrome, chrome-magnesia, magnesia- chrome, magnesia, and dolomite and					
3271250251	other nonclay gunning mixes	16	248,184	225,008	(X)	96,436
32/1230231	and higherOther nonclay refractory materials sold in lump or ground form, including ground	12	39,569	35,874	20,265	134,597
3271250256	silica Domestic shipments for direct use by customers as a finished refractory	(X)	415,039	376,282	(X)	154,280
3271250261	and all exported material 5/All other domestic shipments of nonclay refractory materials sold in lump or ground form as refractory raw	21	207,061	187,725	(X)	93,630
2271250000	material 4/	9	207,978	188,557	(X)	60,650
3271250000 327992	Nonclay refractories, n.s.k. 6/ Dead-burned magnesia or magnesite	(X) (X)	(X) (D)	(X) (D)	(X) (X)	35,901 (D)

Table 2b. Quantity and Value of Shipments of Refractories by Type: 1998 [Value in thousands of dollars]

				antity shipped nit of measure)		
	Product description				M bricks	
ъ .		No.			(1,000	** 1
Product		of	Short tons	Metric tons	9-inch	Value of
code		cos.	Short tons	metric tons	equivalent)	shipments
3279920331	Domestic shipments for direct use as finished refractory products and all					
	exported material 5/	4	(D)	(D)	(X)	(D)
3279920336	All other domestic shipments predominantly for use as a refractory		. ,	,	,	· · · · · · · · · · · · · · · · · · ·
	raw material	8	(D)	(D)	(X)	(D)
3274100311	Dead-burned dolomite	2	(D)	(D)	(X)	(D)

D Withheld to avoid disclosing data for individual companies. n.s.k. Not specified by kind. r/Revised by 5 percent or more from previously published data. X Not applicable.

^{1/}Includes high alumina pouring pit refractories (containing 50 percent alumina and over), sleeves, nozzles, runners, and ladle gate parts. Excludes data for mullite and extra-high alumina refractories. These products are included in nonclay refractories section.

^{2/}Includes products referred to as plastic firebrick and less plastic materials intended for ramming into place after addition of water (when shipped in dry form).

^{3/}Includes hydraulic setting castables designed for low thermal conductivity and having bulk densities as defined in ASTM classification C-401, not greater than 105 pounds/cubic foot.

^{4/}Includes shipments to refractory producers for reprocessing in manufacture of brick and other refractories.

^{5/}Includes shipments for direct use as finished refractory products by establishments classified in manufacturing industries and excludes shipments to refractory producers for reprocessing in manufacture of brick and other refractories. Includes all exports.

^{6/}Not specified by kind (n.s.k.) represents value of shipments for establishments that did not report detailed information and establishments, typically with less than five employees, that were not included on MA327C mailing panel.

Table 3. Value of Shipments, Exports, Imports, and Apparent Consumption of Refractories by Type: 1999 and 1998 [Value in thousands of dollars]

Product code 1/	Product description	Manufacturers' shipments	Exports of domestic merchandise 1/2/ (value at port)	Percent exports to manufacturers' shipments	Imports for consump- tion 1/3/ (value at port) 4/	Apparent consumption 5/	Percent imports to apparent consumption
	1999						
	Clay and nonclay refractories 6/	2,002,177	351,372	17.5	333,394	1,984,199	16.8
	Clay refractories	911,088	54,881	6.0	107,812	964,019	11.2
3271240111, 211, 411	Brick and shapes	517,685	45,003	8.7	106,280	578,962	18.4
3271240311, 421, 431, 441	Unshaped refractories and gunning mixes	393,403	9,878	2.5	1,532	385,057	0.4
	Nonclay refractories	1,091,089	296,491	27.2	225,582	1,020,180	22.1
3271250121, 131, 141	Nonclay magnesite and magnesite-chrome brick and shapes and chrome brick	196,510	58,267	29.7	92,031	230,274	40.0
3271250111, 151, 161, 171, 181	All other brick and shapes	493,278	133,400	27.0	107,320	467,198	23.0
3271250211, 216, 221, 226, 231, 236, 241, 246, 251	Unshaped nonclay refractories and gunning mixes	401,301	104,824	26.1	26,231	322,708	8.1
	1998						
	Clay and nonclay refractories 6/	2,137,897	338,639	15.8	256,023	2,055,281	12.5
	Clay refractories	970,808	59,712	6.2	30,929	942,025	3.3
3271240111, 211, 411	Brick and shapes	572,248	46,600	8.1	29,296	554,944	5.3
3271240311, 421, 431, 441	Unshaped refractories and gunning mixes	398,560	13,112	3.3	1,633	387,081	0.4
	Nonclay refractories	1,167,089	278,927	23.9	225,094	1,113,256	20.2
3271250121, 131, 141	Nonclay magnesite and magnesite-chrome brick and shapes and chrome brick	197,487	59,055	29.9	92,088	230,520	39.9
3271250111, 151, 161, 171, 181	All other brick and shapes	528,912	112,125	21.2	106,936	523,723	20.4
3271250211, 216, 221, 226, 231, 236, 241, 246, 251	Unshaped nonclay refractories and gunning mixes	440,690	107,747	24.4	26,070	359,013	7.3

^{1/}For comparison of North American Industry Classification System-Based product codes with Schedule B export numbers and HTSUSA import numbers, see Table 4.

^{2/}Source: Census Bureau report EM 545, U.S. Exports.

3/Source: Census Bureau report IM 146, U.S. Imports for Consumption and General Imports.

^{4/&}quot;Value at port" includes both import value and duty value.
5/Apparent consumption is derived by subtracting exports from total of shipments plus imports (including duty).

^{6/&}quot;Clay and nonclay refractories" total shown here excludes product codes 3271240451, 3271240461, 3271240000, 3271250256, 3271250261, 3271250000, 3279920331, 3279920336, and 3274100311; therefore, they differ from the totals shown in Tables 1 and 2a.

Table 4. Comparison of North American Industry Classification System-Based Product Codes with Schedule B Export Numbers, and HTSUSA Import Numbers: 1999

Product code	Product description	Export number 1/	Import number 2/
3271240111, 211, 411	Clay brick and shapes	6902.20.1010 6902.20.5010 6902.90.1010 6902.90.5010 6903.90.0010	6902.20.1010 6902.20.5010 6902.90.1010 6902.90.5010 6903.90.0010
3271240311, 421, 431, 441	Unshaped clay refractories and gunning mixes	3816.00.0010	3816.00.0010
3271250121, 131, 141	Nonclay magnesite and magnesite-chrome brick and shapes, and chrome brick	6902.10.1000 6902.10.5000	6902.10.1000 6902.10.5000
3271250111, 151, 161, 171, 181	All other nonclay brick and shapes	6902.20.5020 6902.90.1020 6902.90.5020 6903.90.0050	6902.20.5020 6902.90.1020 6902.90.5020 6903.90.0050
3271250211, 216, 221, 226, 231, 236, 241, 246, 251	Unshaped nonclay refractories and gunning mixes	3816.00.0050	3816.00.0050

1/Source: 1999 edition, Harmonized System-Based Schedule B, Statistical Classification of Domestic and Foreign Commodities Exported from the United States.

2/Source: Harmonized Tariff Schedule of the United States, Annotated (1999).